Date: Monday, 15/06/2009 8:24:21 AM
User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	**Drawing Name**	: RIVET
Job Number	: 48572		
Estimate Number	: 14027		
P.O. Number	:	**Part Number**	: D39501
This Issue	: 15/06/2009 **S.O. No.** :	**Drawing Number**	: D3950 PREL
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: / / **Type** : PURCHASED PARTS	**Drawing Revision**	: PREL
Previous Run	:	**Material**	:
Written By	:	**Due Date**	: 18/06/2009 **Qty:** 500 **Um:** Each
Checked & Approved By	: CL09/06/15		
Comment	: Est Rev:A New Issue 09-06-10 DD Verified By:ec		

Additional Product

PRELIMINARY ISSUE

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING

Comment: PURCHASING
Issue P/O: 8960 CL09/06/15 500
Purchase Part Number: PR-71
Supplier: SPAENAUR
Certificate of conformity is required

POSITIVE RECALL

2.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Receive & Inspect For Transit Damage
Ensure material certification is attached
09/6/15 500

3.0	PR71	Rivet

Comment: Qty.: 1.0000 Each(s)/Unit Total : 500.0000 Each(s)
Rivet

4.0	QC6	DIMENSIONAL CHECK

ENGINEERING APPROVAL

Comment: DIMENSIONAL CHECK
Soil 66 64 / 09.06.24

5.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify as per dwg and Stock
Location:_____
CL09/09/30

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B			**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector
			Initial Chief Eng	**Action Description** Chief Eng	**Sign & Date**			

NOTE: Date & initial all entries

Date: Monday, 15/06/2009 8:24:21 AM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services **Drawing Name:** RIVET

Job Number: 48572 **Part Number:** D39501

Job Number:

Seq. #:	Machine Or Operation:	Description :
6.0	QC21	FINAL INSPECTION/W/O RELEASE

09/10/09

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

MF 09-06-24

POSITIVE RECALL
EFFECTIVE 21-Dec-15 AUTH LL
RELEASED VP DATE 09/10/08

Form: rprocess

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B			**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector
			Initial Chief Eng	**Action Description** Chief Eng	**Sign & Date**			

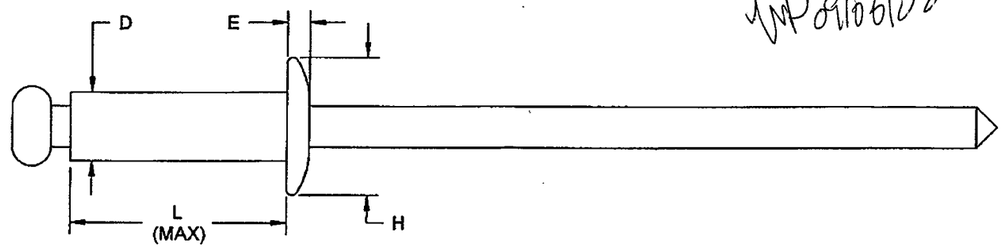
NOTE: Date & initial all entries

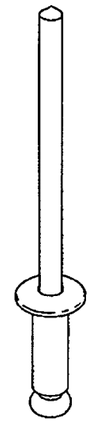
SPECIFICATION CONTROL DRAWING

PRELIMINARY ISSUE

PRELIMINARY ISSUE

wP09/06/05





D3950-X

Dave E

DART PART NUMBER	DESCRIPTION	SUPPLIER	SUPPLIER PART NUMBER	MANUFACTURER NUMBER	RIVET BODY DIAMETER "D"	HOLE SIZE AND DRILL NUMBER	GRIP RANGE	LENGTH UNDER HEAD "L"	HEAD DIAMETER "H"	HEAD HEIGHT "E"
D3950-1	RIVET - 5056 ALUMINUM BODY WITH COATED CARBON STEEL MANDREL	SPAENAUR	PR-71	AD44BS	1/8	0.129 - 0.133 #30	0.188 - 0.250	0.390	0.250	0.040

NOTES:
1) MATERIAL: SEE TABLE
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: N/A

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE		09.06.05

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. D3950 — REV. A — SHEET 1 OF 1
MFG. APPR.		TITLE RIVET — SCALE NTS
APPROVED		
DE APPR.		
DATE	09.06.05	

COPYRIGHT © 2009 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

.HASKINS INDUSTRIAL INC.
'5-52 ANTARES DRIVE

NEPEAN, ONTARIO K2E 7Z1
:EL (613)723-8800 FAX (613)723-8806

*** B A C K O R D E R ***

Order # 1231842.01

Order Date 06/15/09

Page 1 of 1

Sold To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

Ship To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

Cust Phone #	Warehouse	F.O.B.	Taken By
(613)632-5200	OTTAWA	DEST	Sylvie 613-723-880

ust #	Customer P/O #	Required	Orig Order	Slsm	Ship Via	Terms
5168	8960	06/16/09	1231842.01	PL	DICOM	NET 30

n#	Bin #	Order UM	Ship	B/O	Product	Description
1		500 C	500		SP1X100	PR-71 POP RIVET

Sor66b4

PLEASE NOTE:
1 NO RETURNS WITHOUT PRIOR AUTHORIZATION
ALL SHORTAGE CLAIMS MUST BE WITHIN 10 DAYS
BO CODE: BO = QTY NOT SHIPPED IS BACK-ORDERED
= QTY NOT SHIPPED WAS CANCELLED
'= ITEM CONSIDERED COMPLETE - NO B/O CREATED

LL MP PACK DATE 06/23/05
inted on 2009-06-18 at 8:40

DART

Purchase Order

Date	Page
Jun 15, 2009	1
Purchase Order Number	
PO00008960	

FAXED 6a9h6d

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

Vendor Address:

Haskins Industrial
5-52 Antares Drive
Nepean, ON K2E 7Z1
Phone (613) 723-8800
Fax (613) 723-8806

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-HAS001	Jun 15, 2009	N30	COLLECT	Jun 18, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
500.0000	PR71	Rivet Comments: AS PER DWG D3950 REV. PREL B48572	18/06/2009	No	0.029400	Each	14.70
3.0000	110-0875-301 ✓	7/8" 3 flt carb e/m II	18/06/2009	No	114.570000		343.71

9/6/17

CERTIFICATE OF CONFORMITY REQ'D UPON DELIVERY

Comments:

Tax Summary:

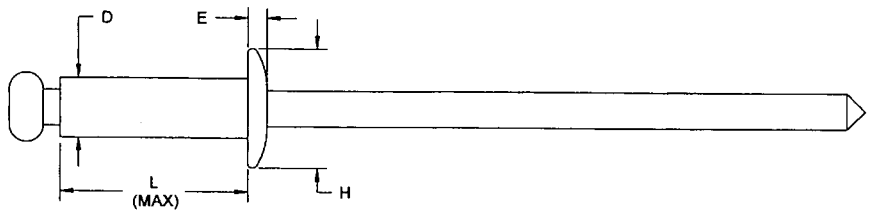
GST	17.92
GSTME	0.00
GSTND	0.00

Entered By: CLAVOIE

Approved By: _____

Less: included tax	**0.00**
Subtotal	**358.41**
Total tax	**17.92**
Total purchase order in CAD Dollars	**376.33**

SPECIFICATION CONTROL DRAWING





D3950-X RIVET

DART PART NUMBER	DESCRIPTION	SUPPLIER	SUPPLIER PART NUMBER	MANUFACTURER NUMBER	RIVET BODY DIAMETER "D"	HOLE SIZE AND DRILL NUMBER	GRIP RANGE	LENGTH UNDER HEAD "L"	HEAD DIAMETER "H"	HEAD HEIGHT "E"
D3950-1	RIVET - 5056 ALUMINUM BODY WITH COATED CARBON STEEL MANDREL	SPAENAUR	PR-71	AD44BS	0.125	0.129 - 0.133 #30	0.188 - 0.250	0.390	0.250	0.040

48572

RELEASED
2009 -08- 28

48572

NOTES:
1) MATERIAL: SEE TABLE
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: N/A

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE		09.06.05

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. D3950 REV. A
MFG. APPR.		SHEET 1 OF 1
APPROVED		TITLE RIVET SCALE NTS
DE APPR.		
DATE	09.06.05	

COPYRIGHT © 2009 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Kim Johnston

From: Harvey Siemens [hsiemens@dartaero.com]
Sent: Wednesday, September 30, 2009 2:27 PM
To: 'Kim Johnston'
Subject: RE: D3950-1 B/N 48572 Rivet

Kim

There were a large quantity of those rivets sent out here direct from the supplier. We pulled out enough for the first D412-791 safety enhancement kits (180 rivets I believe) that were sold to Eagle and gave them to Eagle.
The remaining rivets were sent back to Linda. These rivets do not need to be billed separately to Eagle since they were part of the D412-791-045 kits that were sold to Eagle.

Hopefully that helps, let me know if you need more info.

Regards,

Harvey Siemens
Mechanical Designer
DART Aerospace Ltd.

P: 403-717-0328
F: 403-717-1288
E: hsiemens@dartaero.com
W: www.dartaero.com
M: 1060 McTavish Road NE, Calgary, Alberta, T2E 5G9

The information contained in this transmission is privileged and confidential and intended only for the use of the individual or entity to whom it is addressed. If you are not the intended recipient, you are hereby notified that any distribution, copying, disclosure or taking of any action in reliance on the contents of this transmission is strictly prohibited and review by any individual other than the intended recipient shall not constitute waiver of privilege. If you have received this transmission in error, please notify us immediately and delete the original transmission.

-----Original Message-----
From: Kim Johnston [mailto:kjohnston@dartaero.com]
Sent: Wednesday, September 30, 2009 12:04 PM
To: Harvey Siemens
Subject: D3950-1 B/N 48572 Rivet

Harvey,

I have a preliminary work order for D3950-1 B48572 that was approved by David but it doesn't tell me where it was stocked. Can you tell me if it was sent to you at Eagle please. I'd like to close the w/o.

Kim Johnston
Dart Aerospace Ltd.
Engineering Clerk
Document Control
1270 Aberdeen Street
Hawkesbury, Ontario, K6A 1K7
Email: kjohnston@dartaero.com
Tel: 613-632-5200
Fax: 613-632-9311